

Work Order ID 123162

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Item ID: D5106-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket Assembly
 Start Date: 7/29/14 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 8/08/14 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: ST15A	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12 DEC 05 2014
 14/12/8
 4-12-05

Picklist Print

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Work Order ID: 123162

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Parent Item: D5106-041

D5106-041

Parent Item Name: Bracket Assembly

Start Date: 7/29/14

Required Date: 8/08/14

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV A RQ VERIFIED BY DD 14/07/29

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2690-6		Manufactured	No				Each	58.0000		12			
D2690-6									**			FF Dec-03-2014	
Lanyard													

Location	Loc Qty	Loc Code
ST009	58	
102246	4	
115851	2	
117190	29	
120529	2	
121163	15	
121864	6	

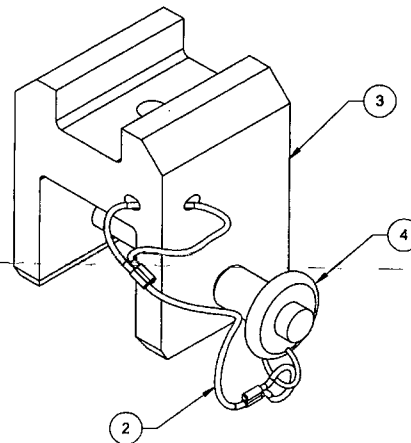
D5106-1		Manufactured	No				Each	0.0000		12			
D5106-1									**			12 FF DEC 03 2014	
Bracket													
MS17984-C418		Purchased	No				Each	12.0000		12			
MS17984-C418									**			FF DEC 03 2014	
QUICK RELEASE PIN													

Location	Loc Qty	Loc Code
FG	1	
123482	1	
ST316	11	
m126872	2	
m127993	9	

CBL - 1240
CBL - 460

Batch M 130006 FF DEC 03 2014 12
Batch M 129753 FF DEC 03 2014 12

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D5106-041	BRACKET ASSEMBLY
2	1	D2690-6	LANYARD ASSEMBLY
3	1	D5106-1	BRACKET
4	1	MS17984-C418	PIN, QUICK RELEASE (NASM17984-C418)



D5106-041 BRACKET ASSEMBLY

RELEASED
2014-07-24
WMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.84 lbs
- 8) ASSEMBLE D2690-6 IN CONJUNCTION WITH D5106-1 & MS17984-C418
- 9) ENSURE THAT MS17984-C418 PIN CAN BE REMOVED FROM HOLE COMPLETELY

APPROVED	A NEW ISSUE		RF	14.04.11
	REV.	DESCRIPTION		BY DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO. D5106	REV. A
MFG. APPR.	JLM	SHEET 1 OF 2		
APPROVED	HS	TITLE	SCALE	
DE APPR.	DS	BRACKET ASSEMBLY	NTS	
DATE 14.04.11		<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

